

# The challenges posed by the use of substances and mixtures in the semiconductor industry



Fabrizio Marchili EHSS Director



This research was financially supported by the European Union within the "LIFE BITMAPS" Project LIFE15 ENV/IT/000332







LFoundry, a SMIC company, is a leading specialized foundry.

From the heart of ancient Europe, with the Headquarter in Avezzano (Italy), LFoundry is focused on providing access to most advanced analogue manufacturing service with a capacity of >40,000 wafers/month, innovative technology extensions, including volume 90nm and copper manufacturing, a strong emphasis on flexibility and customer partnership.

LFoundry is supporting own technology IP for 150nm and 110nm with a large portfolio of process-proven libraries, IP, design tools and reference flows. LFoundry's <u>key focus is primarily in automotive and industrial related applications</u> including <u>CIS</u>, security, smart <u>power</u>, embedded memory, and others.

As a <u>SMIC</u> Company, LFoundry can leverage skills and capabilities of one of the leading semiconductor foundries in the world and the largest and most advanced foundry in mainland China.







Semiconductor Manufacturing International Corporation ("SMIC") (NYSE: SMI; SEHK: 981) is one of the leading semiconductor foundries in the world and the largest and most advanced foundry in mainland China. SMIC provides integrated circuit (IC) foundry and technology services at 0.35-micron to 28-nanometer.

Headquartered in Shanghai, China, SMIC has a 300mm wafer fabrication facility (fab) and a 200mm mega-fab in Shanghai; a 300mm mega-fab and a majority owned 300mm fab for advance nodes in Beijing; and 200mm fabs in Tianjin and Shenzhen. SMIC also has marketing and customer service offices in the U.S., Europe, Japan, and Taiwan, and a representative office in Hong Kong.









## **LFoundry Company Base Data**



**FOUNDATION** 

October, 2008.

MBO from Renesas.

HQ & Manufacturing in Italy, former Micron Fab.



**REVENUE** 

225 million \$



**CAPACITY** 

Wafer per month: 40.000



**TECHNOLOGY TEAM** 

**R&D Engineering:** 90

**Process & Equipment Engineering:** 110

Design: 14

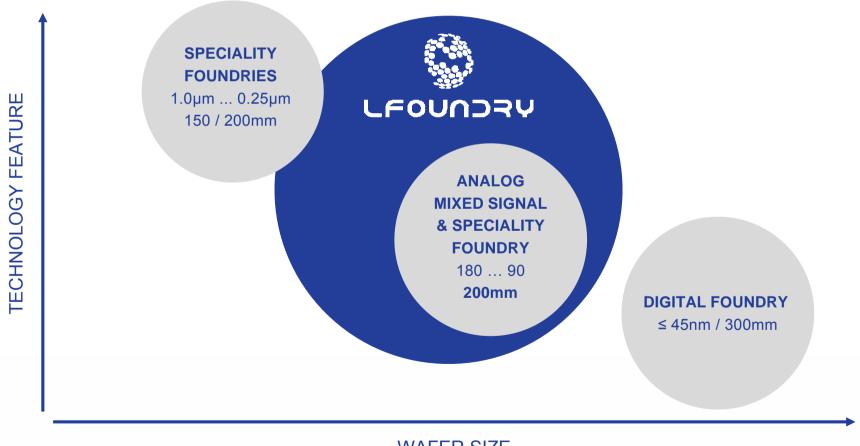


#### **Positioning in Foundry Market**





- Combining 200mm mainstream technologies for analog mixed signal:
  - with **specialty** foundry offerings
  - on moving forward technology nodes and wafer size requirements





#### **Service Model**





#### Adopting customer technology and customizing foundry technology

- Special imaging technology know how and capabilities
- Engineering know how & IP for non-CMOS technologies such as Optical Sensors, Power MOS, ...





#### Technology development and production partnership

- Excellent network to leading institutes
- New integration e.g. for MEMS into CMOS
- Technology IP generation
- Setup of full solutions



Design environments and wafer fabrication based on advanced analogue/mixed signals technology

- Flexible PDK platform (i-PDK) with accurate models
- Continuous mainstream technology enrichment with modules like Image Sensors/Pixel, Optical Sensors, High Voltage, RF devices, High density / low cost embedded memory, ...
- Specific qualifications like automotive and security





#### **LFoundry Global Footprint**



#### **GERMAN OFFICE**



Landshut, Germany:

- Management
- Sales & Marketing Head Office
- Design

#### **HEADQUARTER AND FAB**



Avezzano, Italy:

- Management
- Headquarter Functions
- Manufacturing, Technology

#### SALES REPS EUROPE

Paris, France

#### SALES REPS AND BUSINESS DEVELOPMENT OFFICE USA

Irvine, CA Austin, TX



JAPAN OFFICE

Yokohama, Japan



SALES REPS ASIA South Korea



#### **Avezzano Fab At A Glance**

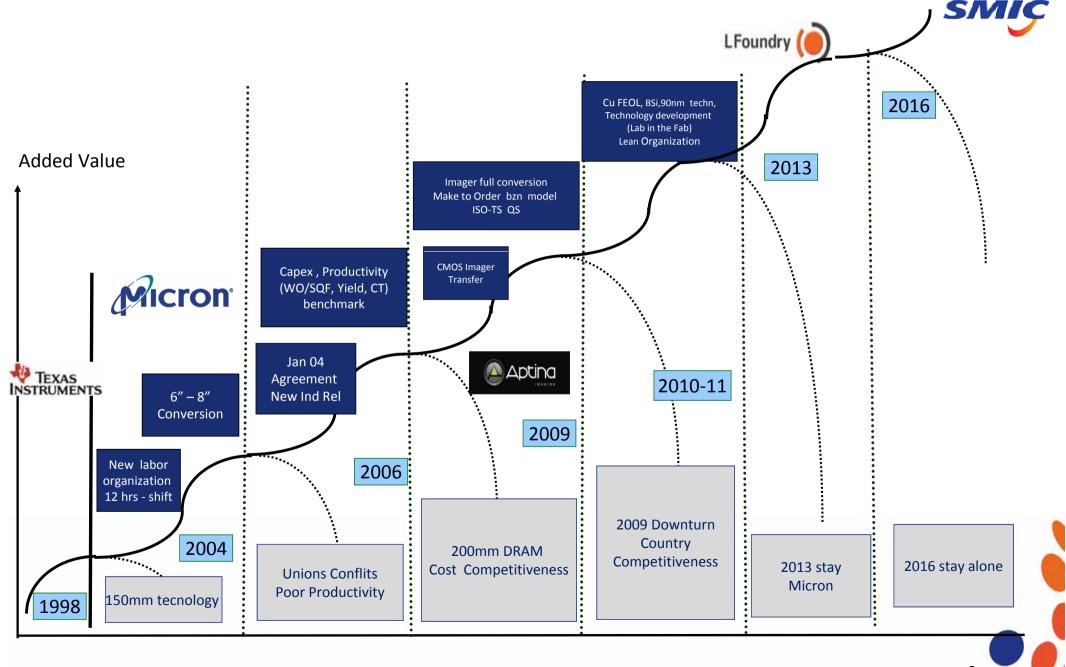






## Avezzano's site: a history of resilience







#### Management





Dr. TZU-YIN CHIU

- Appointed to CEO and Executive Director of SMIC in 2011.
- More than 30 years of semiconductor experience
- o Prior to joining SMIC, Dr. Chiu was President and CEO of Hua Hong NEC

**SERGIO GALBIATI** 

VICE-CHAIRMAN

- More than 30 years of semiconductor experience
- Formerly working for SGS-Thompson, Texas Instruments and Micron in various management positions



LFoundry
Board of
Directors



GÜNTHER ERNST

CEO

- More than 20 years of semiconductor experience
- Formerly held various engineering and management positions at Renesas



**DIRECTOR** 

- Joined SMIC in July 2012. He works as Executive Vice President, Investment and Strategic Business Development and Finance and Company Secretary.
- Between 2003 and 2009, Mr. Kung worked at SMIC as the Group Treasurer and Group Controller and from July 2012 to February 2014 as the Company's Chief Financial Officer.
- More than 25 years of work experience
- Prior to joining SMIC, Gareth Kung worked as chief financial officer in publicly listed companies, private equity investment manager, banker and auditor.





JASON LI

- Appointed to Executive Vice President Legal/PA/GA of SMIC in Nov., 2014.
- More than 30 years of semiconductor experience
- Prior to joining SMIC, he was the Deputy-Director Secretary of the President's office of the China Electronic Information Industry Group,











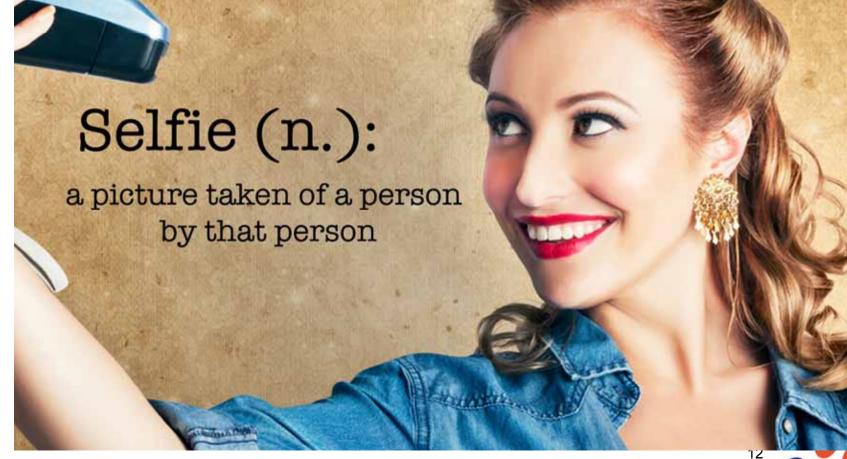
## About Semiconductors







We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies)

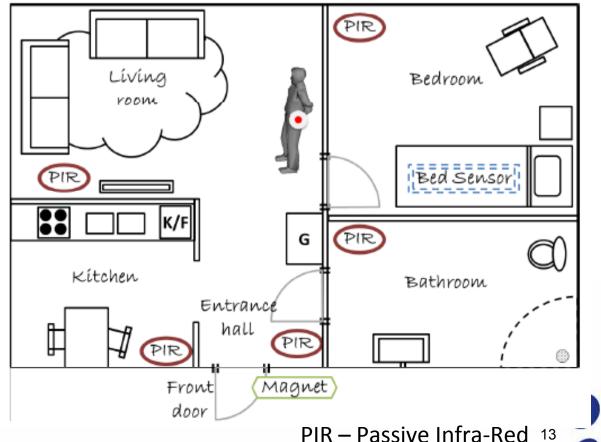








We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies), Wellbeing (AAL- Active and Assisted Living)

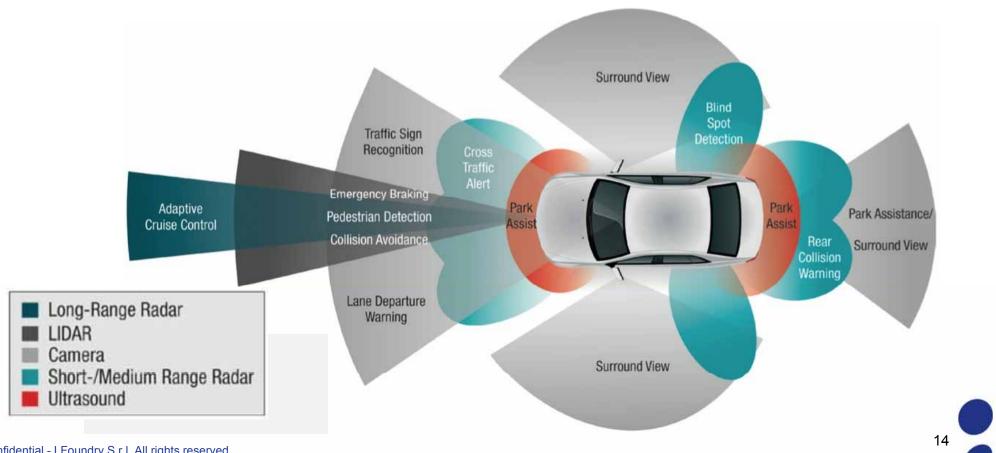








We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies), Wellbeing (AAL), SAFETY (ADAS - Advanced Driver Assistance Systems)

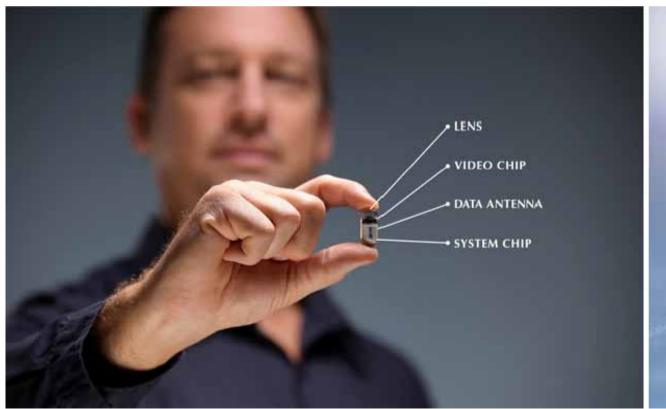








We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people FUN (selfies), WELLBEING (AAL), SAFETY (ADAS), HEALTH (Medical Imaging)











We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies), Wellbeing (AAL), SAFETY (ADAS), HEALTH (Medical Imaging), **PRODUCTIVITY (Machine Vision)** 









We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies), Wellbeing (AAL), SAFETY (ADAS), HEALTH (Medical Imaging), PRODUCTIVITY (Machine Vision), SECURITY (Surveillance **Systems** 

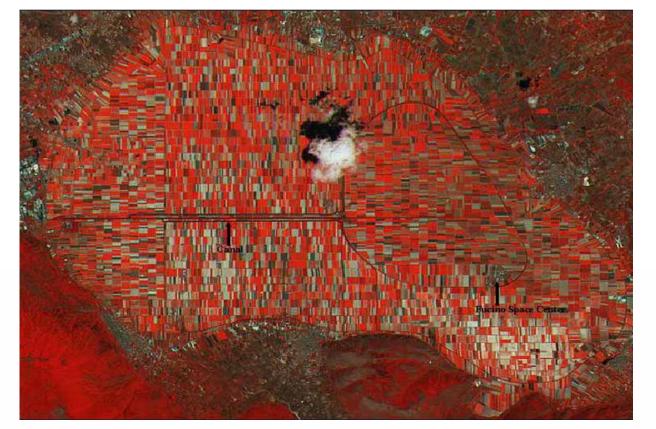








We are experiencing an incredible progress in all kind of detector/sensor technologies. Image sensor are spread everywhere contributing to people Fun (selfies), Wellbeing (AAL), Safety (ADAS), Health (Medical Imaging), Productivity (Machine Vision), Security (Surveilliance Systems) and **KNOWLEDGE (Scientific and Space Imaging)** 





## Microelectronics



Microelectronics relates to the study and manufacture of Very

SMall electronic designs and components. Usually this means micrometer-scale or smaller. These devices are typically made from semiconductor materials. Many components of normal electronic design are available in a microelectronic equivalent.

#### These

include transistors, Capacitors, inductors, resistors, diodes and (naturally) insulators and conductors can all be found in microelectronic devices.



## LEOUDDRY Capacitors Available in Electronics



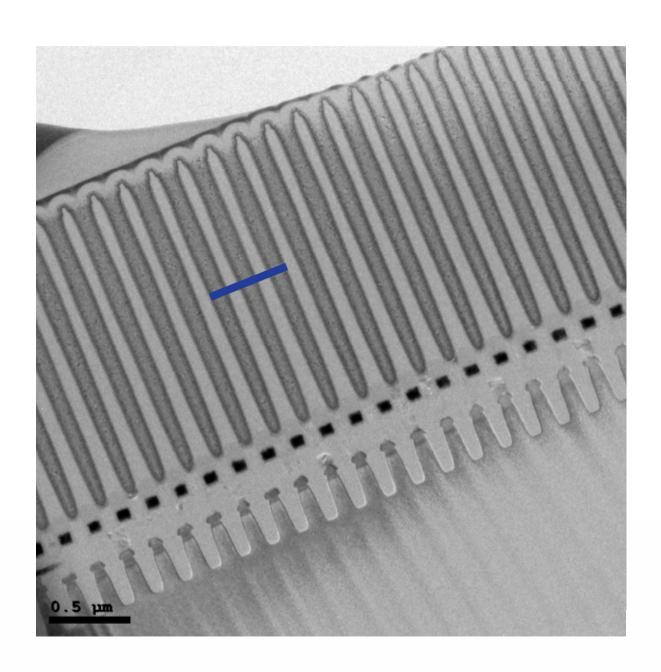






#### ...and in Microelectronics





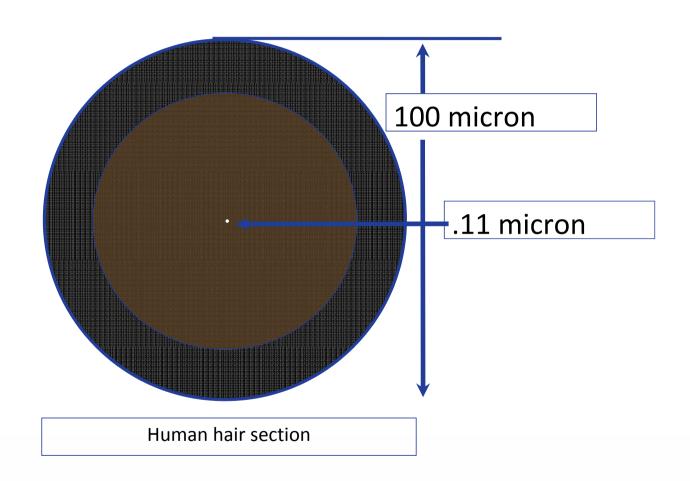
$$\sim$$
 100 nm = 100 x 10<sup>-9</sup> m  
= 1 x 10<sup>-7</sup> m

10<sup>4</sup> times smaller 10000 times smaller



#### How small is small









## From a Different Perspective ...

http://learn.genetics.utah.edu/content/cells/scale/scale.html











## Semiconductor in Europe

#### Supply chain





WW €5,700B / Europe €1,330B

Automobile Industrial ICT

Aerospace & Defense Medical

Electronic equipment

WW€1,400B / Europe €224B

Semiconductors provide the knowledge & technologies that generate some 10% of

global GDP

2012 World GDP = €65,000B (ppp based)

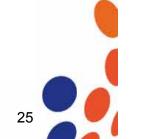
2012 EU GDP = €13,000B (ppp based)

Semiconductors

€226B

Europe

€26B



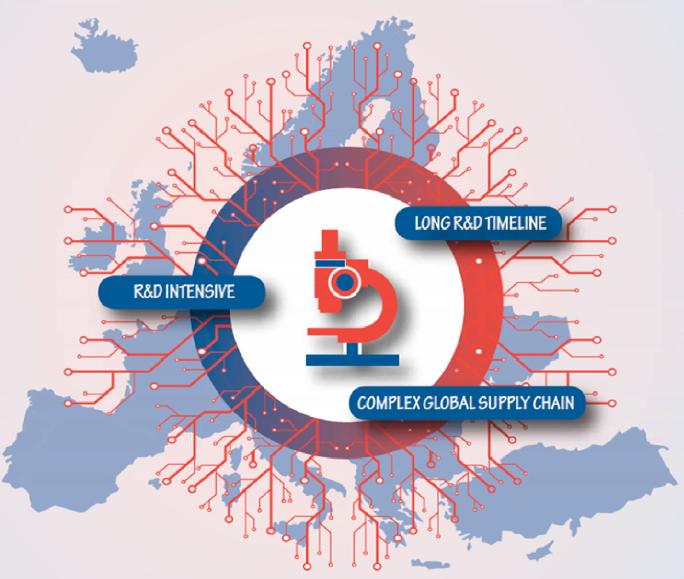






200.000 direct jobs

1million indirect jobs



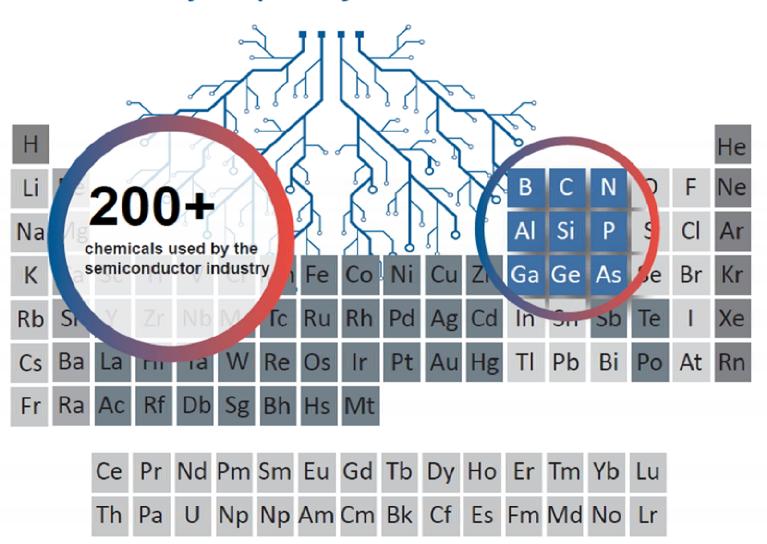






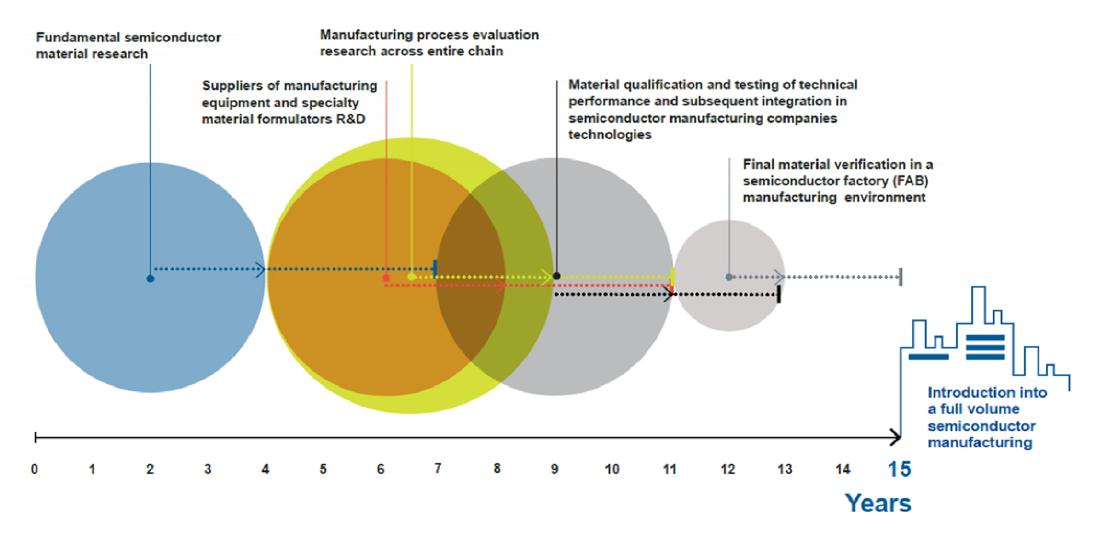


## Semiconductor innovations are dependent upon the use and availability of specialty materials and chemicals





# Introducing new materials: a complex and lengthy journey from R&D to final manufacturing











EU chemical regulations should not affect the ability of the European semiconductor industry to innovate and compete globally.

Regulations must provide certainty for the continued future use of semiconductor materials. The industry will continue to use materials responsibly.



Vulnerable business environment



Capital investments for manufacturing



Limits on innovation



Long-term effects on the customers



#### LEOUNDAY LFoundry and Europe innovation needs





## On 2009 the European Commission disclosed its strategy about the so-called Key Enabling Technologies (KETs) for Europe.

The semiconductor business has been included on the KETs list

#### Based on the document "Vision, Mission & Strategy: RnD in European Micro- and Nano-Electronics", Europe shows strengths related to:

- RnD capabilities and capacities in industry, institutes and academia;
- global leadership on More than Moore technologies and applications;
- leadership on the above-mentioned segments;
- high skills of people.
- We provide innovative solutions to bring our customer's idea to life. We wish an eco-system by shaping strong partnerships with RTOs, SMEs and Universities as well.
- We believe that the development of silicon-based technological solutions through an **open manufacturing** model can be part of Europe's renaissance on this business.







## **THANK YOU**



